### Case Study

# Tenax LBO 330

## The Stags Holt Wind Farm



#### Location:

Stags Holt Windfarm Cambridgeshire

#### **Project Description:**

Access Road and Crane Pads



Client:

Eon Energy

Contractor:

Bam Nuttall

Merchant:

Frazer

The Stags Holt windcluster project is an 18MW wind energy project at Stags Holt near March in Cambridgeshire. The nine-turbine project can supply the electricity needs of approximately 9500 homes.

The Stags Holt windcluster is expected to have an operational life of approximately 25 years. After this time, the development will be decommissioned in order to return the site to its former use as arable land. The construction of the windcluster needed to be completed within a period of approximately 30 weeks.



The 80m diameter wind turbine blades at Stags Holt are mounted on 59m high towers. Each turbine can be accessed by approximately 8km of internal access tracks that is approximately 5 metres wide, with areas of hardstanding adjacent to each turbine for use by cranes during construction.

The tracks and hardstanding areas, which mainly utilise soft existing farm tracks, needed reinforcing so that they were able to withstand the loads generated by the cranes during the commissioning and decommissioning of the turbines.

Geosynthetics Limited worked together with the Tenax Geosynthetics Technical Office to produce the designs for the site access roads. These incorporated the use of two layers of lime cement stabilisation followed by the installation of a 200mm of Type 1 road stone reinforced by a single layer of TENAX LBO 330 bi-oriented geogrid.

#### The designs ensured:

- The site access road would be strong enough to withstand loadings of the wind turbines and heavy vehicle usage for the duration of the site (25 years)
- A reduction in costs of fill material required (up to 40%)
- A reduction on the environmental impact of construction traffic that would be mitigated due to the reduced quantities of aggregate required





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